

Examiner: David SAMPLE
Art Unit: 1755
Facsimile: 703-305-3599

Docket No.: NHL-SCT-21 US
Serial No.: 09/758,903
Telephone: 703-308-3825

In the Claims:

Please cancel claims 1-20, without prejudice.

Please add the following newly-presented claims:

2c
21. A flat panel liquid-crystal display, such as for a laptop computer, the flat panel liquid-crystal display comprising one of: a twisted nematic display, a supertwisted nematic display, an active matrix liquid-crystal display, a thin film transistor display, and a plasma addressed liquid-crystal display, said flat panel liquid-crystal display comprising:
backlight apparatus;
a linear polarizer adjacent said apparatus configured to be a backlight;
a first positive uniaxial retardation film adjacent said polarizer;
a first negative retardation film adjacent said first positive uniaxial retardation film;
a first orientation film adjacent said first negative retardation film;
a liquid-crystal layer adjacent said first orientation film;
a second orientation film adjacent said liquid-crystal layer;
a second negative retardation film adjacent said second

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orientation film;

a second positive uniaxial retardation film adjacent said second retardation film;

a second linear polarizer adjacent said second positive uniaxial retardation film;

a first glass substrate being disposed between said first orientation film and said first negative retardation film;

a second glass substrate being disposed between said second orientation film and said second negative retardation film;

a first electrode being disposed between said first glass substrate and said first orientation film; and

a second electrode being disposed between said second glass substrates and said second orientation film;

said first and said second glass substrates comprising:

an alkali-free aluminoborosilicate glass;

said glass having a coefficient of thermal expansion $\alpha_{20/300}$ of between $2.8 \times 10^{-6}/K$ and $3.8 \times 10^{-6}/K$;

said glass having the composition (in % by weight, based on oxide):

SiO ₂	> 58 - 65
B ₂ O ₃	> 6 - 11.5
Al ₂ O ₃	> 21 - 25
MgO	4 - 8

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CaO	0 - 8
SrO	2.6 - < 8
BaO	0 - < 0.5
ZnO	0 - 2;

said glass being configured to be resistant to thermal shock;

said glass being configured to having a high transparency over a broad spectral range in the visible and ultra violet ranges; and

said glass being configured to be free of bubbles, knots, inclusions, streaks, and surface undulations.--

BC --22. The flat panel liquid-crystal display according to claim 21, wherein:

said glass comprises at least one of (a.), (b.), (c.), (d.), (e.), and (f.), where (a.), (b.), (c.), (d.), (e.), and (f.) are:

(a.) more than 8% by weight of B_2O_3 ;

(b.) one of: more than 18% by weight of Al_2O_3 , at least 20.5% by weight of Al_2O_3 , and at least 21% by weight of Al_2O_3 ;

(c.) additionally (in % by weight):

ZrO ₂	0 - 2
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TiO ₂	0 - 2
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with ZrO ₂ + TiO ₂	0 - 2
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As₂O₃ 0 - 1.5

Sb₂O₃ 0 - 1.5

SnO₂ 0 - 1.5

CeO₂ 0 - 1.5

Cl⁻ 0 - 1.5

F⁻ 0 - 1.5

SO₄²⁻ 0 - 1.5

with As₂O₃ + Sb₂O₃ + SnO₂ + CeO₂

+ Cl⁻ + F⁻ + SO₄²⁻ 0 - 1.5;

(d.) a glass in which arsenic oxide, antimony oxide, and inherent impurities are minimized;

(e.) a float glass; and

(f.) one of (i.), (ii.), and (iii.):

(i.) a coefficient of thermal expansion $\alpha_{20/300}$ of between $2.8 \times 10^{-6}/K$ to $3.6 \times 10^{-6}/K$;

(ii.) a glass transition temperature T_g of $> 700^\circ C$; and

(iii.) a density ρ of $< 2.600 \text{ g/cm}^3$ ---

--23. The flat panel liquid-crystal display according to claim 21, wherein:

said glass comprises (a.), (b.), (c.), (d.), (e.), and (f.),

where (a.), (b.), (c.), (d.), (e.), and (f.) are:

(a.) more than 8% by weight of B₂O₃;

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(b.) one of: more than 18% by weight of Al_2O_3 , at least
20.5% by weight of Al_2O_3 , and at least 21% by weight of Al_2O_3 ;

(c.) additionally (in % by weight):

ZrO_2 0 - 2
 TiO_2 0 - 2
with $\text{ZrO}_2 + \text{TiO}_2$ 0 - 2
 As_2O_3 0 - 1.5
 Sb_2O_3 0 - 1.5
 SnO_2 0 - 1.5
 CeO_2 0 - 1.5
 Cl^- 0 - 1.5
 F^- 0 - 1.5
 SO_4^{2-} 0 - 1.5
with $\text{As}_2\text{O}_3 + \text{Sb}_2\text{O}_3 + \text{SnO}_2 + \text{CeO}_2$
+ $\text{Cl}^- + \text{F}^- + \text{SO}_4^{2-}$ 0 - 1.5;

(d.) a glass in which arsenic oxide, antimony oxide, and
inherent impurities are minimized;

(e.) a float glass; and

(f.) one of (i.), (ii.), and (iii.):

(i.) a coefficient of thermal expansion $\alpha_{20/300}$ of
between $2.8 \times 10^{-6}/\text{K}$ to $3.6 \times 10^{-6}/\text{K}$;

(ii.) a glass transition temperature T_g of $> 700^\circ\text{C}$; and

(iii.) a density ρ of $< 2.600 \text{ g/cm}^3$ ---

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--24. A glass substrate for a flat panel liquid-crystal display, such as for a laptop computer, the flat panel liquid-display including a twisted nematic display, a supertwisted nematic display, an active matrix liquid-crystal display, a thin film transistor display, and a plasma addressed liquid-crystal display, said substrate comprising:

an alkali-free aluminoborosilicate glass;

said glass having a coefficient of thermal expansion $\alpha_{20/300}$ of between $2.8 \times 10^{-6}/K$ and $3.8 \times 10^{-6}/K$;

said glass having the composition (in % by weight, based on oxide):

SiO ₂	> 58 - 65
B ₂ O ₃	> 6 - 11.5
Al ₂ O ₃	> 14 - 25
MgO	4 - 8
CaO	0 - < 2
SrO	> 0.5 - < 4
BaO	0 - < 0.5
ZnO	0 - 2;

said glass being configured to be resistant to thermal shock;

said glass being configured to having a high transparency over a broad spectral range in the visible and ultra violet

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ranges; and

said glass being configured to be free of bubbles, knots, inclusions, streaks, and surface undulations.---

--25. The glass substrate according to claim 24,
wherein:

said glass comprises at least one of (a.), (b.), (c.), (d.), (e.), and (f.), where (a.), (b.), (c.), (d.), (e.), and (f.) are:

- (a.) more than 8% by weight of B_2O_3 ;
(b.) one of: more than 18% by weight of Al_2O_3 , at least 20.5% by weight of Al_2O_3 , and at least 21% by weight of Al_2O_3 ;
(c.) additionally (in % by weight):

ZrO_2	0 - 2
TiO_2	0 - 2
with $ZrO_2 + TiO_2$	0 - 2
As_2O_3	0 - 1.5
Sb_2O_3	0 - 1.5
SnO_2	0 - 1.5
CeO_2	0 - 1.5
Cl	0 - 1.5
F	0 - 1.5
SO_4^{2-}	0 - 1.5
with $As_2O_3 + Sb_2O_3 + SnO_2 + CeO_2$	

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- + $\text{Cl}^- + \text{F}^- + \text{SO}_4^{2-}$ 0 - 1.5;
- (d.) a glass in which arsenic oxide, antimony oxide, and inherent impurities are minimized;
- (e.) a float glass; and
- (f.) one of (i.), (ii.), and (iii.):
- (i.) a coefficient of thermal expansion $\alpha_{20/300}$ of between $2.8 \times 10^{-6}/\text{K}$ to $3.6 \times 10^{-6}/\text{K}$;
- (ii.) a glass transition temperature T_g of $> 700^\circ\text{C}$; and
- (iii.) a density ρ of $< 2.600 \text{ g/cm}^3$ ---

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--26. The glass substrate according to claim 24, wherein:

said glass comprises (a.), (b.), (c.), (d.), (e.), and (f.), where (a.), (b.), (c.), (d.), (e.), and (f.) are:

- (a.) more than 8% by weight of B_2O_3 ;
- (b.) one of: more than 18% by weight of Al_2O_3 , at least 20.5% by weight of Al_2O_3 , and at least 21% by weight of Al_2O_3 ;
- (c.) additionally (in % by weight):
- | | |
|------------------------------------|---------|
| ZrO_2 | 0 - 2 |
| TiO_2 | 0 - 2 |
| with $\text{ZrO}_2 + \text{TiO}_2$ | 0 - 2 |
| As_2O_3 | 0 - 1.5 |
| Sb_2O_3 | 0 - 1.5 |

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SnO_2 0 - 1.5
 CeO_2 0 - 1.5
 Cl^- 0 - 1.5
 F^- 0 - 1.5
 SO_4^{2-} 0 - 1.5

with As_2O_3 + Sb_2O_3 + SnO_2 + CeO_2

+ Cl^- + F^- + SO_4^{2-} 0 - 1.5;

(d.) a glass in which arsenic oxide, antimony oxide, and inherent impurities are minimized;

(e.) a float glass; and

(f.) one of (i.), (ii.), and (iii.):

(i.) a coefficient of thermal expansion $\alpha_{20/300}$ of between $2.8 \times 10^{-6}/\text{K}$ to $3.6 \times 10^{-6}/\text{K}$;

(ii.) a glass transition temperature T_g of $> 700^\circ\text{C}$; and

(iii.) a density ρ of $< 2.600 \text{ g/cm}^3$ ---

--27. A glass comprising:

a substantially alkali-free aluminoborosilicate glass;

said glass having a coefficient of thermal expansion $\alpha_{20/300}$ of between $2.8 \times 10^{-6}/\text{K}$ and $3.8 \times 10^{-6}/\text{K}$;

said glass having the composition (in % by weight, based on oxide):

SiO_2 > 58 - 65

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B_2O_3	> 6 - 11.5
Al_2O_3	> 14 - 25
MgO	4 - 8
CaO	0 - 8
SrO	2.6 - < 4
BaO	0 - < 0.5
with SrO + BaO	> 3
ZnO	0 - 2.---

B²

--28. The glass according to claim 27, wherein:
said glass is configured to be resistant to thermal shock;
said glass is configured to having a high transparency over
a broad spectral range in the visible and ultra violet ranges;
and
said glass is configured to be free of bubbles, knots,
inclusions, streaks, and surface undulations.--

--29. The glass according to claim 28, wherein:
said glass comprises more than 8% by weight of B_2O_3 .--

--30. The glass according to claim 29, wherein:
said glass comprises one of (i.) and (ii.):
(i.) more than 18% by weight of Al_2O_3 ; and

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(ii.) at least 20.5% by weight of Al_2O_3 ...

--31. The glass according to claim 30, wherein said glass comprises at least 21.5% by weight of Al_2O_3 ...

--32. The glass according to claim 31, wherein: said glass additionally comprises (in % by weight):

ZrO_2 0 - 2
 TiO_2 0 - 2
with $\text{ZrO}_2 + \text{TiO}_2$ 0 - 2
 As_2O_3 0 - 1.5
 Sb_2O_3 0 - 1.5
 SnO_2 0 - 1.5
 CeO_2 0 - 1.5
 Cl^- 0 - 1.5
 F^- 0 - 1.5
 SO_4^{2-} 0 - 1.5; and
with $\text{As}_2\text{O}_3 + \text{Sb}_2\text{O}_3 + \text{SnO}_2 + \text{CeO}_2$
+ $\text{Cl}^- + \text{F}^- + \text{SO}_4^{2-}$ 0 - 1.5...

--33. The glass according to claim 32, wherein: said glass comprises a glass in which arsenic oxide, antimony oxide, and inherent impurities are minimized.--

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--34. The glass according to claim 33, wherein:
said glass comprises a float glass.--

--35. The glass according to claim 34, wherein:
said glass has one of (i.), (ii.), and (iii.):

(i.) a coefficient of thermal expansion $\alpha_{20/300}$ of between $2.8 \times 10^{-6}/K$ to $3.6 \times 10^{-6}/K$;

(ii.) a glass transition temperature T_g of $> 700^\circ C$; and

(iii.) a density ρ of $< 2.600 \text{ g/cm}^3$.--

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--36. The glass according to claim 27, wherein:
said glass comprises at least one of (a.), (b.), (c.), (d.),
(e.), and (f.), where (a.), (b.), (c.), (d.), (e.), and (f.) are:

(a.) more than 8% by weight of B_2O_3 ;

(b.) one of: more than 18% by weight of Al_2O_3 , at least
20.5% by weight of Al_2O_3 , and at least 21% by weight of Al_2O_3 ;

(c.) additionally (in % by weight):

ZrO_2	0 - 2
TiO_2	0 - 2
with $ZrO_2 + TiO_2$	0 - 2
As_2O_3	0 - 1.5
Sb_2O_3	0 - 1.5
SnO_2	0 - 1.5

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CeO_2 0 - 1.5
 Cl^- 0 - 1.5
 F^- 0 - 1.5
 SO_4^{2-} 0 - 1.5

with $\text{As}_2\text{O}_3 + \text{Sb}_2\text{O}_3 + \text{SnO}_2 + \text{CeO}_2$
+ $\text{Cl}^- + \text{F}^- + \text{SO}_4^{2-}$

0 - 1.5;

(d.) a glass in which arsenic oxide, antimony oxide, and inherent impurities are minimized;

(e.) a float glass; and

(f.) one of (i.), (ii.), and (iii.):

(i.) a coefficient of thermal expansion $\alpha_{20/300}$ of between $2.8 \times 10^{-6}/\text{K}$ to $3.6 \times 10^{-6}/\text{K}$;

(ii.) a glass transition temperature T_g of $> 700^\circ\text{C}$; and

(iii.) a density ρ of $< 2.600 \text{ g/cm}^3$...

--37. The glass according to claim 27, wherein:

said glass is configured as a glass substrate in combination in or with a flat panel liquid-crystal display, such as for a laptop computer, the flat panel liquid-crystal display including a twisted nematic display, a supertwisted nematic display, an active matrix liquid-crystal display, a thin film transistor display, and a plasma addressed liquid-crystal display.--

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--38. The glass according to claim 37, wherein:
said flat panel liquid-crystal display comprises:
backlight apparatus;
a linear polarizer adjacent said apparatus configured to be
a backlight;
a first positive uniaxial retardation film adjacent said
polarizer;
a first negative retardation film adjacent said film;
a first orientation film adjacent said retardation film;
a liquid-crystal layer adjacent said first orientation film;
a second orientation film adjacent said liquid-crystal
layer;
a second negative retardation film adjacent said second
orientation film;
a second positive uniaxial retardation film adjacent said
second retardation film;
a second linear polarizer adjacent said second retardation
film;
a first glass substrate being disposed between said first
orientation film and said first negative retardation film;
a second glass substrate being disposed between said second
orientation film and said second negative retardation film;
a first electrode being disposed between said first glass

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substrate and said first orientation film; and

a second electrode being disposed between said second glass substrates and said second orientation film.--

--39. The glass according to claim 27, wherein:
said glass is configured as a glass substrate in combination in or with a thin-film photovoltaic device, including a thin-film solar cell.--

--40. The glass according to claim 39, wherein,
said thin-film photovoltaic device comprises:
said glass substrate;
a transparent conductive oxide film disposed on said substrate;
an insulating buffer layer disposed atop said transparent conductive oxide film;
said film being disposed between said glass substrate and said buffer layer and being configured to be a front contact current collector;
a first semiconductor layer disposed upon said buffer layer;
a second semiconductor layer disposed upon said first semiconductor layer to form a heterojunction;
a first electrical contact disposed upon said second

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